

## SECTION 07 41 13. 13 - METAL WALL PANELS (SSWP-1)

### PART 1 - GENERAL

#### 1.1 SECTION INCLUDES

- A. Snap joint-seamed, standing seam metal roof panels, with related metal trim and accessories.

#### 1.2 RELATED REQUIREMENTS

- A. Division 05 Section "Structural Steel Framing" for structural steel framing supporting metal panels.
- B. Division 05 Section "Steel Decking" for continuous metal decking supporting metal panels.
- C. Division 05 Section "Cold-Formed Metal Framing" for cold-formed metal framing supporting metal panels.
- D. Division 05 Section "Cold-Formed Metal Trusses" for cold-formed metal trusses supporting metal panels.
- E. Division 06 Section "Sheathing" for sheathing substrate for metal roof panels.
- F. Division 07 Section ["Thermal Insulation"] ["Roof Insulation"] for thermal insulation installed under metal panels.
- G. Division 07 Section "Air Barriers" for air barriers within roof assembly and adjacent to roof assembly.
- H. Division 07 Section "Metal Wall Panels" for factory-formed metal wall [and soffit] panels.
- I. Division 07 Section "Sheet Metal Flashing and Trim" for formed sheet metal copings, flashings, reglets, and roof drainage items in addition to items specified in this Section.
- J. Division 07 Section "Manufactured Roof Specialties" for manufactured copings, reglets, and roof drainage items in addition to items specified in this Section.
- K. Division 07 Section "Joint Sealants" for field-applied joint sealants.
- L. Division 13 Section "Metal Building Systems" for steel framing supporting metal panels.

### 1.3 REFERENCES

- A. American Architectural Manufacturer's Association (AAMA): [www.aamanet.org](http://www.aamanet.org):
1. AAMA 621 - Voluntary Specifications for High Performance Organic Coatings on Coil Coated Architectural Hot Dipped Galvanized (HDG) & Zinc-Aluminum Coated Steel Substrates.
  2. AAMA 809.2 - Voluntary Specification Non-Drying Sealants.
- B. American Society of Civil Engineers (ASCE): [www.asce.org/codes-standards](http://www.asce.org/codes-standards):
1. ASCE 7 - Minimum Design Loads for Buildings and Other Structures.
- C. ASTM International (ASTM): [www.astm.org](http://www.astm.org):
1. ASTM A 653 - Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process.
  2. ASTM A 755 - Specification for Steel Sheet, Metallic Coated by the Hot-Dip Process and Prepainted by the Coil-Coating Process for Exterior Exposed Building Products.
  3. ASTM A 792/A 792M - Standard Specification for Steel Sheet, 55 % Aluminum-Zinc Alloy-Coated by the Hot-Dip Process.
  4. ASTM A 980 - Standard Specification for Steel, Sheet, Carbon, Ultra High Strength Cold Rolled.
  5. ASTM C 645 - Specification for Nonstructural Steel Framing Members.
  6. ASTM C 920 - Specification for Elastomeric Joint Sealants.
  7. ASTM D 226 - Standard Specification for Asphalt-Saturated Organic Felt Used in Roofing and Waterproofing.
  8. ASTM D 2244 - Test Method for Calculation of Color Differences from Instrumentally Measured Color Coordinates.
  9. ASTM D 4214 - Test Methods for Evaluating Degree of Chalking of Exterior Paint Films.
  10. ASTM E 1592 - Standard Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference.
  11. ASTM E 1980 - Practice for Calculating Solar Reflectance Index of Horizontal and Low-Sloped Opaque Surfaces.
- D. Cool Roof Rating Council (CRRC): [www.coolroofs.org/productratingprogram.html](http://www.coolroofs.org/productratingprogram.html):
1. CRRC-1-2008 - CRRC Product Rating Program.
- E. International Accreditation Service (IAS):
1. IAS AC 472 - Accreditation Criteria for Inspection Programs for Manufacturers of Metal Building Systems, Part B.
- F. Underwriters Laboratories, Inc. (UL): [www.ul.com](http://www.ul.com):

1. UL 580 - Tests for Uplift Resistance of Roof Assemblies

G. US Environmental Protection Agency: [www.energystar.gov/index.cfm](http://www.energystar.gov/index.cfm):

1. Energy Star Reflective Roof Products.

#### 1.4 ADMINISTRATIVE REQUIREMENTS

A. Preinstallation Meeting: Prior to erection of framing, conduct preinstallation meeting at site attended by Owner, Architect, manufacturer's technical representative, inspection agency and related trade contractors.

1. Coordinate building framing in relation to metal panel system.
2. Coordinate openings and penetrations of metal panel system.
3. Coordinate work of Division 07 Sections "Roof Specialties" and "Roof Accessories" and openings and penetrations and manufacturer's accessories with installation of metal panels.

#### 1.5 QUALITY ASSURANCE

A. Manufacturer/Source: Provide metal roof panel assembly and accessories from a single manufacturer providing fixed-base roll forming, and accredited under IAS AC 472 Part B.

B. Manufacturer Qualifications: Approved manufacturer listed in this Section with minimum five years experience in manufacture of similar products in successful use in similar applications.

1. Approval of Comparable Products: Submit the following in accordance with project substitution requirements, within time allowed for substitution review:
  - a. Product data, including certified independent test data indicating compliance with requirements.
  - b. Samples of each component.
  - c. Sample submittal from similar project.
  - d. Project references: Minimum of five installations not less than five years old, with Owner and Architect contact information.
  - e. Sample warranty.
  - f. IAS AC 472 certificate.

2. Substitutions following award of contract are not allowed except as stipulated in Division 01 General Requirements.

3. Approved manufacturers must meet separate requirements of Submittals Article.

C. Installer Qualifications: Experienced Installer certified by metal panel manufacturer with minimum of five years experience with successfully completed projects of a similar nature and scope.

1. Installer's Field Supervisor: Experienced mechanic certified by metal panel manufacturer supervising work on site whenever work is underway.
- D. **Buy American Compliance:** Materials provided under work of this Section shall comply with the following requirements:
  1. Buy American Act of 1933 BAA-41 U.S.C §§ 10a – 10d.
  2. Buy American provisions of Section 1605 of the American Recovery and Reinvestment Act of 2009 (ARRA).

#### 1.6 ACTION SUBMITTALS

- A. Product Data: Manufacturer's data sheets for specified products.
- B. Shop Drawings: Show layouts of metal panels. Include details of each condition of installation, panel profiles, and attachment to building. Provide details at a minimum scale 1-1/2-inch per foot showing edge conditions, joints, fastener and sealant placement, flashings, openings, penetrations, roof accessories, lightning arresting equipment, and special details. Make distinctions between factory and field assembled work.
  1. Indicate points of supporting structure that must coordinate with metal panel system installation.
  2. Include data indicating compliance with performance requirements.
  3. Include structural data indicating compliance with requirements of authorities having jurisdiction.
- C. Samples for Initial Selection: For each exposed product specified including sealants. Provide representative color charts of manufacturer's full range of colors.
- D. Samples for Verification: Provide 16-inch long section of each metal panel profile. Provide color chip verifying color selection.

#### 1.7 INFORMATIONAL SUBMITTALS

- A. Product Test Reports: Indicating compliance of products with requirements, witnessed by a professional engineer.
- B. Qualification Information: For Installer firm and Installer's field supervisor.
- C. IAS Accreditation Certificate: Indicating that manufacturer is accredited under provisions of IAS AC 472.
- D. **Buy American Certification:** Manufacturers' letters of compliance acceptable to authorities having jurisdiction, indicating that products comply with requirements.
- E. Manufacturer's Warranty: Sample copy of manufacturer's standard warranty.

## 1.8 CLOSEOUT SUBMITTALS

- A. Maintenance data.
- B. Manufacturer's Warranty: Executed copy of manufacturer's standard warranty.

## 1.9 DELIVERY, STORAGE, AND HANDLING

- A. Protect products of metal panel system during shipping, handling, and storage to prevent staining, denting, deterioration of components or other damage. Protect panels and trim bundles during shipping.
  - 1. Deliver, unload, store, and erect metal panel system and accessory items without misshaping panels or exposing panels to surface damage from weather or construction operations.
  - 2. Store in accordance with Manufacturer's written instructions. Provide wood collars for stacking and handling in the field.

## 1.10 COORDINATION

- A. Coordinate sizes, profiles, and locations of roof curbs and other roof-mounted equipment and roof penetrations, based upon sizes of actual selected equipment.

## 1.11 WARRANTY

- A. Special Manufacturer's Warranty: On manufacturer's standard form, in which manufacturer agrees to repair or replace metal panel assemblies that fail in materials and workmanship within one year from date of Substantial Completion.
- B. **Special Weathertightness Warranty:** On manufacturer's standard form, in which manufacturer agrees to repair or replace metal panel assemblies that fail to remain weathertight, including leaks, without monetary limitation within 20 years from date of Substantial Completion.
- C. Special Panel Finish Warranty: On Manufacturer's standard form, in which Manufacturer agrees to repair or replace metal panels that evidence deterioration of factory-applied finish within 25 years from date of Substantial Completion, including:
  - 1. **Fluoropolymer Two- Coat System:**
    - a. Color fading in excess of 10 Hunter units per ASTM D 2244.
    - b. Chalking in excess of No. 8 rating per ASTM D 4214.
    - c. Failure of adhesion, peeling, checking, or cracking.

## PART 2 - PRODUCTS

### 2.1 MANUFACTURER

- A. Basis of Design Manufacturer: **MBCI Metal Roof and Wall Systems, Division of NCI Group, Inc.**; Houston TX. Tel: (877) 713-6224; Email: [info@mbci.com](mailto:info@mbci.com); Web: [www.mbc.com](http://www.mbc.com).
1. basis of design product **MBCI Lockseam**

### 2.2 PERFORMANCE REQUIREMENTS

- A. General: Provide metal roof panel system meeting performance requirements as determined by application of specified tests by a qualified testing facility on manufacturer's standard assemblies.
- B. Recycled Content: For Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than [25] percent.
- C. Radiative Property Performance:
1. **Solar Reflectance Index:** Minimum 78 for roof slopes of 2:12 or less and 29 for roof slopes greater than 2:12 under medium wind conditions, per ASTM E 1980.
  2. **Energy Star Qualified:** Listed on USDoE ENERGY STAR Roof Products Qualified Product List.
  3. **Energy Performance:** Listed in CRRC Rated Product Directory, with minimum properties as required by applicable Energy efficiency or High-Performance Green Building standard.
- D. Structural Performance: Provide metal panel assemblies capable of withstanding the effects of indicated loads and stresses within limits and under conditions indicated:
1. Wind Loads: Determine loads based on uniform pressure, importance factor, exposure category, and basic wind speed indicated on drawings.
    - a. Wind Uplift Testing: Certify capacity of metal panels by actual testing of proposed assembly per ASTM E 1592.
  2. Snow Loads: As indicated.
  3. Deflection Limits: Withstand inward and outward wind-load design pressures in accordance with applicable building code with maximum deflection of 1/120 of the span with no evidence of failure.
  4. Seismic Performance: Comply with ASCE 7, Section 9, "Earthquake Loads."
- E. Wind Uplift Resistance: Comply with UL 580 for wind-uplift class UL-90.
- F. Thermal Movements: Allow for thermal movements from variations in both ambient and internal temperatures. Accommodate movement of support structure caused by

thermal expansion and contraction. Allow for deflection and design for thermal stresses caused by temperature differences from one side of the panel to the other.

- G. **Self-Adhering, High-Temperature Underlayment:** Cold-applied sheet underlayment minimum **30 mils (0.76 mm)** thick, consisting of slip-resistant, polyethylene-film top surface laminated to a layer of butyl or SBS-modified asphalt adhesive, with release-paper backing. Provide primer when recommended by underlayment manufacturer for substrate.
- H. **Felt Underlayment:** Laminated polypropylene and polyethylene sheet, tear-resistant, UV resistant, manufactured with textured surface for slip resistance, meeting performance requirements of ASTM D 226.

## 2.3 METAL WALL PANELS

- A. **Mechanically-seamed, Concealed Fastener, Metal Wall Panels:** Structural metal wall panel consisting of formed metal sheet with vertical ribs at panel edges, installed by lapping and mechanically interlocking edges of adjacent panels, and attaching panels to supports using concealed clips and fasteners in a weathertight installation.
  - 1. Basis of Design: **MBCI, LokSeam**, [www.mbc.com/lokseam.html](http://www.mbc.com/lokseam.html).
  - 2. **Aluminum-Zinc Alloy-Coated Steel Sheet:** ASTM A 792/A 792M, structural quality, **Grade 50, Coating Class AZ55** (Grade 340, Coating Class AZM165) unpainted Galvalume Plus coating.
    - a. Nominal Coated Thickness: **24 gage**
    - b. Panel Surface: Smooth with striations in pan
    - c. Exterior Finish: Fluoropolymer two-coat system
    - d. Color: **Colonial Red**
  - 3. Panel Width: **16 inches**
  - 4. Panel Seam Height: **1.75 inch**
  - 5. Joint Type: Snap joint-seamed with positive attachments at ends

## 2.4 METAL ROOF PANEL ACCESSORIES

- A. **General:** Provide complete metal roof panel assembly incorporating trim, copings, fasciae, gutters and downspouts, and miscellaneous flashings, in manufacturer's standard profiles Provide required fasteners, closure strips, thermal spacers, splice plates, support plates, and sealants as indicated in manufacturer's written instructions.
- B. **Flashing and Trim:** Match material, thickness, and finish of metal panel face sheet.

- C. Panel Clips: ASTM C 645, with ASTM A 653/A 653M, G90 (Z180) hot-dip galvanized zinc coating, configured for concealment in panel joints, and identical to clips utilized in tests demonstrating compliance with performance requirements.
- D. Panel Fasteners: Self-tapping screws and other acceptable corrosion-resistant fasteners recommended by roof panel manufacturer. Where exposed fasteners cannot be avoided, supply fasteners with EPDM or neoprene gaskets, with heads matching color of metal panels by means of factory-applied coating.
- E. Joint Sealers: Manufacturer's standard or recommended liquid and preformed sealers and tapes, and as follows:
  - 1. Factory-Applied Seam Sealant: Manufacturer's standard hot-melt type.
  - 2. Tape Sealers: Manufacturer's standard non-curing butyl tape, AAMA 809.2.
  - 3. Concealed Joint Sealant: Non-curing butyl, AAMA 809.2.
- F. **Steel Sheet Miscellaneous Framing Components:** ASTM C 645, with ASTM A 653/A 653M, G60 (Z180) hot-dip galvanized zinc coating.
- G. **Roof Accessories:** Approved by metal roof panel manufacturer. Refer to Section 07 72 00 "Roof Accessories" for requirements for curbs, equipment supports, roof hatches, heat and smoke vents, ventilators, and preformed flashing sleeves.
- H. **Snow Guards:** Approved by metal roof panel manufacturer.

## 2.5 FABRICATION

- A. General: Provide factory fabricated and finished metal panels and accessories meeting performance requirements, indicated profiles, and structural requirements.
- B. Fabricate metal panel joints configured to accept factory-applied sealant providing weathertight seal and preventing metal-to-metal contact and minimizing noise resulting from thermal movement.
- C. Form panels in continuous lengths for full length of detailed runs, except where otherwise indicated on approved shop drawings.
- D. Sheet Metal Flashing and Trim: Fabricate flashing and trim to comply with manufacturer's written instructions, approved shop drawings, and project drawings. Form from materials matching metal panel substrate and finish.

## 2.6 FINISHES

- A. Finishes, General: Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers' written instructions.



- A. **Fluoropolymer Two-Coat System:** 0.2 – 0.3 mil primer with 0.7 - 0.8 mil 70 percent PVDF fluoropolymer color coat, AAMA 621[[1](#)], meeting solar reflectance index requirements].
  - 1. Basis of Design: **MBCI, Signature 300.**
- B. Interior Finish: 0.5 mil total dry film thickness consisting of primer coat and wash coat of manufacturer's standard light-colored acrylic or polyester backer finish.

## PART 3 - EXECUTION

### 3.1 EXAMINATION

- A. Examine metal panel system substrate and supports with Installer present. Inspect for erection tolerances and other conditions that would adversely affect installation of metal panel installation.
  - 1. Inspect metal panel support substrate to determine if support components are installed as indicated on approved shop drawings. Confirm presence of acceptable supports at recommended spacing to match installation requirements of metal panels.
  - 2. Panel Support Tolerances: Confirm that panel supports are within tolerances acceptable to metal panel system manufacturer but not greater than the following:
    - a. **1/4 inch (6 mm)** in **20 foot (6.1 m)** in any direction.
    - b. **3/8 inch (9 mm)** over any single roof plane.
- B. Correct out-of-tolerance work and other deficient conditions prior to proceeding with insulated metal roof panel system installation.

### 3.2 PREPARATION

- A. **Miscellaneous Supports:** Install subframing, girts, furring, and other miscellaneous panel support members according to ASTM C 754 and manufacturer's written instructions.
- B. **Self-Adhering Sheet Underlayment:** Apply in accordance with underlayment manufacturer's written instructions; apply primer if required. Apply at locations indicated below. Roll laps with roller.
  - 1. Apply over the entire system surface.
- C. **Felt Underlayment:** Apply at locations indicated below, in accordance with underlayment manufacturer's written instructions.
  - 1. Apply over the entire system surface.

- D. Flashings: Provide flashings as required to complete metal roof panel system. Install in accordance with Section "Sheet Metal Flashing and Trim" and approved shop drawings.

### 3.3 METAL PANEL INSTALLATION

- A. Snap-Joint-Seamed, Standing Seam Metal Roof Panels: Install weathertight metal panel system in accordance with manufacturer's written instructions, approved shop drawings, and project drawings. Install metal roof panels in orientation, sizes, and locations indicated, free of waves, warps, buckles, fastening stresses, and distortions. Anchor panels and other components securely in place. Provide for thermal and structural movement.
- B. Attach panels to supports using clips, screws, fasteners, and sealants recommended by manufacturer and indicated on approved shop drawings.
  - 1. Fasten metal panels to supports with concealed clips at each location indicated on approved shop drawings, with spacing and fasteners recommended by manufacturer.
  - 2. Snap Joint: Nest standing seams and fasten together by interlocking and completely engaging factory-applied sealant.
  - 3. Provide weatherproof jacks for pipe and conduit penetrating metal panels of types recommended by manufacturer.
  - 4. Dissimilar Materials: Where elements of metal panel system will come into contact with dissimilar materials, treat faces and edges in contact with dissimilar materials as recommended by manufacturer.

### 3.4 ACCESSORY INSTALLATION

- A. General: Install metal panel trim, flashing, and accessories using recommended fasteners and joint sealers, with positive anchorage to building, and with weather tight mounting. Provide for thermal expansion. Coordinate installation with flashings and other components.
  - 1. Install components required for a complete metal panel assembly, including trim, copings, flashings, sealants, closure strips, and similar items.
  - 2. Comply with details of assemblies utilized to establish compliance with performance requirements and manufacturer's written installation instructions.
  - 3. Provide concealed fasteners except where noted on approved shop drawings.
  - 4. Set units true to line and level as indicated. Install work with laps, joints, and seams that will be permanently weather resistant.
- B. Joint Sealers: Install joint sealers where indicated and where required for weathertight performance of metal panel assemblies, in accordance with manufacturer's written instructions.
  - 1. Prepare joints and apply sealants per requirements of Division 07 Section "[Joint Sealants](#)."

### 3.5 FIELD QUALITY CONTROL

- A. Testing Agency: Owner will engage an independent testing and inspecting agency acceptable to Architect to perform field tests and inspections and to prepare test reports.

### 3.6 CLEANING AND PROTECTION

- A. Remove temporary protective films immediately in accordance with metal roof panel manufacturer's instructions. Clean finished surfaces as recommended by metal roof panel manufacturer.
- B. Replace damaged panels and accessories that cannot be repaired to the satisfaction of the Architect.

END OF SECTION